Synthesis of Optically Active 2-(Diarylphosphino)-1,1'-binaphthyls, Efficient Chiral Monodentate Phosphine Ligands

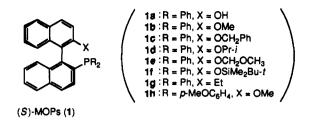
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Introduction

Asymmetric reactions catalyzed by transition metal complexes containing optically active phosphine ligands have attracted significant interest for their synthetic utility.¹ One of the most exciting and challenging subjects in research on the catalytic asymmetric synthesis is development of the chiral ligand which will realize high enantioselectivity in a given reaction. Most of the chiral phosphine ligands so far prepared and used for the catalytic asymmetric reactions are the chelating bisphosphines² which are expected to construct an effective chiral environment by bidentate coordination to metal and have been demonstrated to be effective for a variety of asymmetric reactions.¹ On the other hand, there exist transition metal-catalyzed reactions where the bisphosphine-metal complexes can not be used because of their low catalytic activity and/or low selectivity toward a desired reaction pathway, and therefore chiral monodentate phosphine ligands are required for the realization of catalytic asymmetric synthesis.³ Unfortunately, there have been reported only a limited number of monodentate chiral phosphine ligands, which are not so useful as bisphosphine ligands with few exceptions.^{1,2,4} We have continued our efforts to develop new chiral monodentate phosphine ligands and found that 2-(diphenylphosphino)-2'-alkoxy-1,1'-binaphthyls (MOPs, 1) are very effective for several types of catalytic asymmetric reactions including palla-



dium-catalyzed asymmetric hydrosilylation of olefins.⁵ Here we describe in detail the preparation of the axially chiral monodentate phosphine ligands.

Results and Discussion

Since axially chiral binaphthyl compounds have been well-documented to construct an effective chiral template for asymmetric reactions,⁶ we chose the chiral binaphthyl skeleton as a basic structure of monodentate phosphine ligand. We have also attached importance to introduction of a functional group into the chiral ligand which is expected to increase the stereoselectivity by an attractive interaction with a functional group in the substrate.⁷ Morgans and co-workers⁸ have reported the selective monophosphinylation of 2,2'-bis((trifluoromethanesulfonyl)oxy)-1,1'-binaphthyl (2) with diphenylphosphine oxide in the presence of palladium catalyst giving a high yield (77%) of 2-(diphenylphosphinyl)-2'-((trifluoromethanesulfonyl)oxy)-1,1'-binaphthyl (3), which attracted our attention as a versatile starting compound for the preparation of chiral monophosphine ligands. The (trifluoromethanesulfonyl)oxy group on 3 must be useful for the introduction of various types of functional groups onto the binaphthyl.

We have carried out the monophosphinylation of ditriflate (S)-2, under the slightly modified Morgans' conditions,⁸ with 5 mol % of palladium diacetate and 5 mol % of 1,4-bis(diphenylphosphino)butane (dppb) in dimethyl sulfoxide at 100 °C for 12 h, which gave 95% yield of (S)-3 without racemization. Hydrolysis of the remaining triflate with aqueous sodium hydroxide in 1,4-dioxane and methanol (2/1) gave (S)-4a in 99% yield. The phenolic hydroxy moiety of (S)-4a was easily alkylated by treatment with alkyl halide (MeI, PhCH₂Br, i-PrI, and CH₃OCH₂Cl) in the presence of base (potassium carbonate in acetone or sodium hydride in THF) to give the corresponding (S)-2-(diphenylphosphinyl)-2'-alkoxy-1,1'-binaphthyl ((S)-4b (R = Me, 99%), (S)-4c (R = CH₂Ph, 91%), (S)-4d (R = i-Pr, 92%), (S)-4e (R = CH₂OCH₃,

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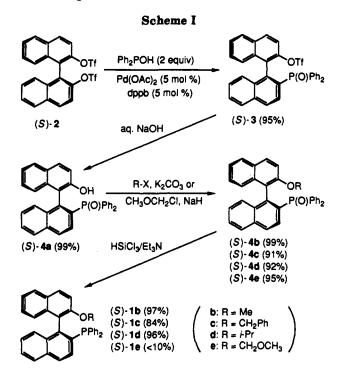
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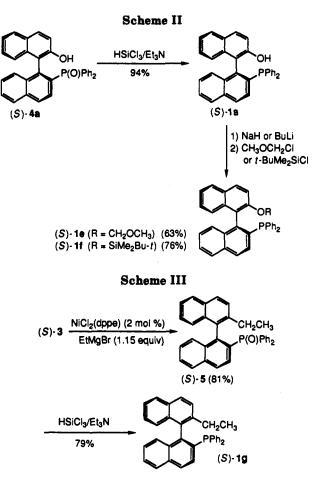


(dppb = 1,4-bis(diphenylphosphino)butane)

95%)). Reduction of phosphine oxide (S)-**4b**-**d** was achieved with trichlorosilane and triethylamine⁹ in xylene upon heating to give corresponding phosphines (S)-1b, (S)-1c, and (S)-1d in 97%, 84%, and 96% yields, respectively (Scheme I). Miyano has reported the multistep preparation of 1b starting with (-)-menthyl 1-(-)-menthoxy-2-naphthoate.¹⁰ The present method provides a more practical route to 1b which is obtained in 90% total yield from 2,2'-binaphthol.

The reduction of 4e (R = CH₂OCH₃) was not successful; the desired phosphine, 2-(diphenylphosphino)-2'-(methoxymethoxy)-1,1'-binaphthyl (1e) was obtained in less than 10% yield. The main product was hydroxy phosphine 1a, suggesting cleavage of the acid-sensitive etheric carbonoxygen bond under the reduction conditions. This problem was overcome by reduction of 4a and subsequent alkylation (Scheme II). Hydroxy phosphine oxide (S)-4a was reduced to phosphine (S)-1a in 94% yield, treatment of which with sodium hydride followed by addition of chloromethyl methyl ether gave (S)-1e in 63% yield. The silyloxy moiety was also introduced through the similar sequence. The sodium alkoxide of (S)-1a was allowed to react with *tert*-butyldimethylsilyl chloride to give silyl ether (S)-1f in 76% yield.

Alkyl substituents were also introduced at the 2'-position of the (diphenylphosphino)binaphthyl skeleton by a nickel-catalyzed cross-coupling reaction.^{5a,11} For example, triflate (S)-3 was treated with ethylmagnesium bromide in the presence of a catalytic amount of dichloro[1,2-bis-(diphenylphosphino)ethane]nickel (NiCl₂(dppe), 2 mol %) in Et₂O to give 2'-ethylated compound (S)-5 in 81% yield.



(dppe = 1,2-bis(diphenylphosphino)ethane)

Phosphine oxide (S)-5 was reduced by trichlorosilane/ triethylamine to give (S)-1g in 79% yield.

A bis(substituted phenyl)phosphino group was readily introduced on the binaphthyl by the palladium-catalyzed reaction with the corresponding diarylphosphine oxide. The same procedure as employed for preparation of 3 was followed with bis(p-methoxyphenyl)phosphine oxide and (S)-2 to give bis(p-methoxyphenyl)phosphinyl derivative (S)-6 in 93% yield. Compound (S)-6 was converted to 2-methoxy-2'-(bis(p-methoxyphenyl)phosphino)-1,1'-binaphthyl ((S)-1h) through hydrolysis, alkylation, and reduction processes in 95% overall yield (Scheme IV).

In summary, a new class of optically active monodentate phosphine ligands, MOPs, were synthesized in high total yields. The flexibility of the synthetic route realizes the fine tuning of the phosphine ligand by the introduction of several types of side chain and control of the steric and electronic effects of the phosphino group. Needless to say, the synthetic procedures shown here can be used for the preparation of MOPs having R absolute configuration by using (R)-binaphthol as a starting material.

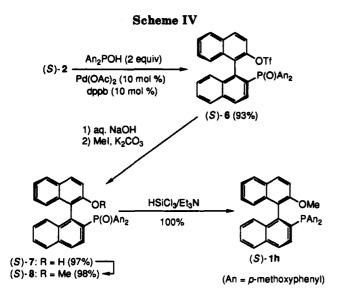
Experimental Section

General. ¹H NMR spectra were measured on a JEOL JNM-EX90 spectrometer (90 MHz) or JEOL JNM-EX270 spectrometer (270 MHz) in CDCl₃. Chemical shifts of protons are reported in δ ppm referred to tetramethylsilane as an internal standard. ³¹P NMR spectra were measured on a JEOL JNM-EX290 spectrometer (36 MHz) or JEOL JNM-EX270 spectrometer (109 MHz) in CDCl₃ using H₃PO₄ as an external standard. Optical rotations were measured on a JASCO DIP-370 polarimeter. IR spectra were recorded on a Perkin-Elmer 1720X FT-IR spec-

⁽⁹⁾ Gilheany, D. G.; Mitchell, C. M. The Chemistry of Organophosphorus Compounds; Hartley, F. R., Ed.; John Wiley and Sons: Chichester, 1990; Vol. 1, p 151 and references cited therein.

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trometer. EI-mass spectra and high-resolution mass spectra were measured on a JEOL JMS-DX-303 spectrometer at an ionization voltage of 70 eV. Silica gel column chromatography was carried out using Merck silica gel 60 (70–325 mesh ASTM). Air- and moisture-sensitive reactions were performed under usual inert atmosphere techniques. All dry solvents were distilled under N₂. THF and Et₂O were distilled from sodium/benzophenone ketyl. Xylene, DMSO, and CH₂Cl₂ were distilled from CaH₂. The purity of compounds 1d, 1f, and 5 was judged to be \geq 95% by ¹H NMR spectral determination. Satisfactory results in combustion analysis were obtained for all other title compounds.

(S)-2,2'-Bis((trifluoromethanesulfonyl)oxy)-1,1'-binaphthyl (2). To a solution of (S)-binaphthol (14.3 g, 50 mmol) and pyridine (12 mL, 148 mmol) in CH₂Cl₂ was added trifluoromethanesulfonic anhydride (20.0 mL, 33.5 g, 119 mmol) at 0 °C, and the mixture was stirred for 6 h. After removal of the solvent, the residue was diluted with 200 mL of EtOAc and then washed with 5% HCl, saturated NaHCO₃, and brine (once for each). The organic phase was dried over Na₂SO₄, concentrated under reduced pressure, and chromatographed on silica gel (elution with CH₂Cl₂) to give 2 as a white powder (27.5 g, 100%): $[\alpha]^{22}_{D}$ +143.4° (c 1.1, CHCl₃) (literature rotation for (S)-2:¹² $[\alpha]^{22}_{D}$ +142° (c 1.035, CHCl₃)).

(S)-(-)-2-(Diphenylphosphinyl)-2'-((trifluoromethanesulfonyl)oxy)-1,1'-binaphthyl (3). To a mixture of 2 (12.5 g, 22.7 mmol), diphenylphosphine oxide (9.18 g 45.4 mmol), palladium diacetate (255 mg, 1.14 mmol), and 1,4-bis(diphenylphosphino)butane (dppb, 484 mg, 1.14 mmol) were added 100 mL of dimethyl sulfoxide and diisopropylethylamine (11.7 g, 90.8 mmol), and the mixture was heated with stirring at 100 °C for 12 h. After cooling to room temperature, the reaction mixture was concentrated under reduced pressure (0.1-0.2 mmHg) to give a dark brown residue. The residue was diluted with EtOAc, washed twice with water, dried over MgSO4, and concentrated under reduced pressure. The residue was chromatographed on silica gel (elution with *n*-hexane/EtOAc, 1/1) to give 3 as a white solid (13.0 g, 95%): $[\alpha]^{20}$ -44.45° (c 0.50, CHCl₃), $[\alpha]^{20}$ -6.61° (c 1.40, CH_2Cl_2) (literature rotation for (R)-3:⁸ [α]_D +6.29° (c 1.00, CH₂Cl₂)); IR (KBr) v 1410, 1205, 1140, and 945 cm⁻¹; ¹H NMR δ 6.9-8.1 (m, aromatic); ³¹P NMR δ 28.1 (s); EIMS m/z 603 (M + 1), 454, 201 (base peak). Anal. Calcd for C₃₃H₂₂O₄SF₃P: C, 65.78; H, 3.68. Found: C, 65.65; H, 3.79.

(S)-(+)-2-(Diphenylphosphinyl)-2'-hydroxybinaphthyl (4a). To a solution of 3 (13.0 g, 21.6 mmol) in 2/1 mixture of 1,4-dioxane and MeOH (100 mL) was added 3 N aqueous NaOH solution at ambient temperature. The reaction mixture was stirred for 12 h, acidified (pH = 1) by addition of concd HCl, and then extracted twice with EtOAc. The organic phase was dried over MgSO₄ and concentrated under reduced pressure to give pale yellow solid material, which was chromatographed on silica gel (elution with *n*-hexane/EtOAc, 1/1) to give 4a as a white solid (10.0 g, 99%): $[\alpha]^{20}_{D}$ +105.0° (c 0.52, CHCl₃), $[\alpha]^{20}_{D}$ +110.6° (c 0.85, CH₂Cl₂) (literature rotation for (*R*)-4a:⁸ $[\alpha]_{D}$ -108.3° (c 1.00, CH₂Cl₂)); ¹H NMR δ 6.35–8.10 (m, 22 H), 9.01 (br s, 1 H); ³¹P NMR δ 30.80 (s); EIMS m/z 470 (M⁺), 268 (base peak); HRMS calcd for C₃₂H₂₃PO₂ 470.1436, found 470. 1415. Anal. Calcd for C₃₂H₂₃PO₂: C, 81.69; H, 4.93. Found: C, 81.66; H, 4.96.

(S)-(-)-2-(Diphenylphosphinyl)-2'-alkoxy-1,1'-binaphthyl (4b-e). A typical procedure is given for the preparation of (S)-(-)-2-(diphenylphosphinyl)-2'-methoxy-1,1'-binaphthyl (4b):¹⁰ To a mixture of (S)-2-(diphenylphosphinyl)-2'hydroxy-1,1'-binaphthyl (4a) (235 mg, 0.5 mmol) and K₂CO₃ (276 mg, 2.0 mmol) in acetone (3 mL) was added MeI (285 mg, 2.0 mmol), and the reaction mixture was refluxed for 3 h. After being cooled to room temperature, the mixture was filtered through Celite, and the solid was washed with Et₂O. The combined organic layer was concentrated under reduced pressure. The residue was chromatographed on silica gel using EtOAc as eluent to give 240 mg (99%) of 4b: $[\alpha]^{20}D^{-126.9^{\circ}}$ (c 0.52, CHCl₃); ¹H NMR δ 3.58 (s, 3 H), 6.75-8.01 (m, 22 H); ³¹P NMR δ 28.67 (s); EIMS m/z 484 (M⁺), 453, 282 (base peak); HRMS calcd for C33H25PO2 484.1592, found 484.1574. Anal. Calcd for C33H25-PO2: C, 81.80; H, 5.20. Found: C, 81.77; H, 5.38. (S)-(-)-2-(Diphenylphosphinyl)-2'-(benzyloxy)-1,1'-binaphthyl (4c): 87% yield; [α]²⁰_D-116.5° (c 0.11, CHCl₃); ¹H NMR δ 4.94 (s, 2 H), 7.80-8.12 (m, 27 H); ³¹P NMR δ 28.96 (s); EIMS m/z 560 (M⁺), 469, 201 (base peak); HRMS calcd for C₃₉H₂₉PO₂ 560.1905, found 560.1925. Anal. Calcd for C33H25PO2: C, 83.55; H, 5.21. Found: C, 83.80; H, 5.33. (S)-(-)-2-(Diphenylphosphinyl)-2'-isopropoxy-1,1'-binaphthyl (4d): 92% yield; [α]²⁰D-315.2° (c 0.13, CHCl₃); ¹H NMR δ 0.88 (d, J = 6.0 Hz, 3 H), 1.13 (d, J= 6.0 Hz, 3 H), 4.46 (m, 1 H), 6.75–8.15 (m, 22 H); ³¹P NMR δ 29.88 (s); MS m/z 512 (M⁺), 453, 268 (base peak); HRMS calcd for C35H29PO2 512.1905, found 512.1913. Anal. Calcd for C33H25PO2: C, 82.01; H, 5.70. Found: C, 81.79; H, 5.55. (S)-(-)-2-(Diphenylphosphinyl)-2'-(methoxymethoxy)-1,1'-binaphthyl (4e): 95% yield; ¹H NMR δ 3.12 (s, 3 H), 4.80 (d, J = 7 Hz, 1 H), 5.09 (d, J = 7 Hz, 1 H), 6.72–8.04 (m, 22 H); MS m/z 514 (M⁺), 499, 268, 201 (base peak); HRMS calcd for C₃₄H₂₇-PO3 514.1698, found 514.1673. Anal. Calcd for C34H27PO3: C, 79.36; H. 5.29. Found: C, 79.33; H. 5.45.

(S)-(-)-2-(Diphenylphosphino)-2'-alkoxy-1,1'-binaphthyl (1b-d). A typical procedure is given for the preparation of (S)-(-)-2-(diphenylphosphino)-2'-methoxy-1,1'-binaphthyl (1b): To a mixture of 4b (600 mg, 1.24 mmol) and Et₃N (2.50 g, 24.8 mmol) in xylene (30 mL) was added Cl₃SiH (840 mg, 6.20 mmol) at 0 °C. The reaction mixture was stirred at 120 °C for 5 h. After being cooled to room temperature, the mixture was diluted with Et₂O and quenched with small amount of saturated NaHCO₃. The resulting suspension was filtered through Celite, and the solid was washed with Et₂O. The combined organic layer was dried over MgSO, and concentrated under reduced pressure. The crude phosphine was purified by silica gel column chromatography with Et₂O as eluent, giving 559 mg (96%) of 1b: $[\alpha]^{20}$ -94.5° (c 0.27, CHCl₃), $[\alpha]^{16}$ -59.7° (c 1.40, benzene) (literature rotation for (S)-1b:¹⁰ $[\alpha]^{16}$ D -59.3° (c 1.0, benzene)); mp 174-176 °C (recrystallization from CH2- Cl_2/n -hexane); ¹H NMR δ 3.34 (s, 3 H), 6.95–8.05 (m, 22 H); ³¹P NMR δ -13.64 (s); EIMS m/z 468 (M⁺), 437 (base peak); HRMS calcd for C33H25PO2 468.1643, found 468.1672. Anal. Calcd for C33H25PO: C, 84.60; H, 5.38. Found: C, 84.35; H, 5.44. (S)-(-)-2-(Diphenylphosphino)-2'-(benzyloxy)-1,1'-binaphthyl (1c): 96% yield; [α]²⁰D-96.1° (c 0.12, CHCl₃); ¹H NMR δ 4.71 (d, J = 12.9 Hz, 1 H, AB type), 4.94 (d, J = 12.9 Hz, 1 H, AB type), 6.80-8.02 (m, 27 H); ${}^{31}P$ NMR δ -13.35 (s); EIMS m/z544 (M⁺), 437 (base peak); HRMS calcd for C₃₉H₂₉PO 544.1956, found 544.1942. Anal. Calcd for C38H29PO: C, 86.00; H, 5.36. Found: C, 85.65; H, 5.71. (S)-(-)-2-(Diphenylphosphino)-2'isopropoxy-1,1'-binaphthyl (1d): 84% yield; [α]²⁰D -90.0° (c 0.13, CHCl₃); ¹H NMR δ 0.88 (d, J = 6.0 Hz, 6 H), 4.48 (septet, J = 6.0 Hz, 1 H), 6.75-8.05 (m, 22 H); ³¹P NMR δ -13.69 (s); EIMS m/z 496 (M⁺), 437 (base peak); HRMS calcd for C₃₆H₂₉PO 496.1956, found 496.1942.

(S)-(-)-2-(Diphenylphosphino)-2'-hydroxy-1,1'-binaphthyl (1a). The same procedure as employed for the preparation of 1b was followed with 4a (470 mg, 1.00 mmol), Et₃N (730 mg, 7.20 mmol), and Cl₃SiH (670 mg, 5.00 mmol) in 10 mL of toluene,

⁽¹²⁾ Vondenhof, M.; Mattay, J. Tetrahedron Lett. 1990, 31, 985.

and the reaction mixture was heated upon 100 °C for 16 h. After the workup, the residue was chromatographed on silicagel (elution with *n*-hexane/EtOAc, 3/1) to give 427 mg (94%) of 1a: $[\alpha]^{20}_{\rm D}$ -5.01° (c 0.45, CHCl₃); ¹H NMR δ 4.58 (br s, 1 H), 6.65–8.02 (m, 22 H); ³¹P NMR δ –13.67 (s); EIMS m/z 454 (M⁺), 453, 358, 268, 201, 108, 79 (base peak); HRMS calcd for C₃₂H₂₃PO 454.1487, found 454.1474. Anal. Calcd for C₃₂H₂₃PO: C, 84.56; H, 5.10. Found: C, 84.75; H, 5.27.

(S)-(-)-2-(Diphenylphosphino)-2'-(methoxymethoxy)-1,1'binaphthyl (1e). Sodium hydride (60% oil suspension, 11 mg, 0.275 mmol) was washed with pentane, and 1a (113.5 mg, 0.25 mmol) was added. To the mixture was added 2.5 mL of THF at 0 °C, and the mixture was stirred for 5 min at ambient temperature. Chloromethyl methyl ether (19 μ L, 0.25 mmol) was added at 0 °C, and the reaction mixture was stirred at ambient temperature for 5 h. The mixture was diluted with Et₂O and quenched with small amount of water. The organic phase was washed with 1 N NaOH, H₂O, and brine and dried over MgSO₄. After removal of solvent, the residue was chromatographed on silica gel (elution with *n*-hexane/EtOAc, 5/1) to give 1e (78 mg, 63%): $[\alpha]^{20}D - 126.9^{\circ}$ (c 0.71, CHCl₃); ¹H NMR δ 3.03 (s, 3 H), 4.57 (d, J = 7.0 Hz, 1 H), 4.80 (d, J = 7.0 Hz, 1 H), 6.80-8.11 (m, 1)22 H); EIMS m/z 498 (M⁺), 483, 453, 437 (base peak); HRMS calcd for C₃₄H₂₇PO₂ 498.1748, found 498.1767. Anal. Calcd for C₃₄H₂₇PO₂: C, 81.91; H, 5.46. Found: C, 81.65; H, 5.85.

(S)-(+)-2-(Diphenylphosphino)-2'-((tert-butyldimethylsilyl)oxy)-1,1'-binaphthyl (1f). Sodium hydride (60% oil suspension, 11 mg, 0.275 mmol) was washed with pentane, and then 1a (113.5 mg, 0.25 mmol) was added. To the mixture was added 2.5 mL of THF at 0 °C, and then the resulting mixture was stirred for 5 min at ambient temperature. tert-Butylchlorodimethylsilane (38 mg, 0.25 mmol) was added at 0 °C, and the reaction mixture was stirred at ambient temperature for 8 h. The mixture was diluted with Et_2O and quenched with a small amount of water. The organic phase was washed with 1 N NaOH, H_2O , and brine and dried over MgSO4. After removal of solvent, the residue was chromatographed on silica gel (elution with n-hexane/ EtOAc, 5/1) to give 1f (108 mg, 76%): $[\alpha]^{20}$ +29.3° (c 0.71, CHCl₃); ¹H NMR δ -0.33 (s, 3 H), 0.11 (s, 3 H), 0.45 (s, 9 H), 6.74-7.89 (m, 22 H); EIMS m/z 568 (M⁺, base peak), 437, 326; HRMS calcd for C₃₈H₃₇OPSi 568.2351, found 568.2362.

(S)-2-(Diphenylphosphinyl)-2'-ethyl-1,1'-binaphthyl (5). To a mixture of 2-(diphenylphosphinyl)-2'-((trifluoromethanesulfonyl)oxy)-1,1'-binaphthyl (3) (120 mg, 0.2 mmol) and NiCl₂-(dppe) (dppe = 1,2-bis(diphenylphosphino)ethane) in Et₂O (1 mL) was added EtMgBr (0.9 M Et₂O solution, 0.25 mL, 0.23 mmol), and the reaction mixture was refluxed for 24 h. After being cooled to room temperature, the mixture was diluted with Et₂O and quenched with small amount of saturated NH₄Cl. The organic layer was washed with H₂O and dried over MgSO₄. Evaporation of the solvents under reduced pressure followed by column chromatography on silica gel using EtOAc as eluent gave 78 mg (81%) of 5: ¹H NMR δ 0.89 (t, J = 6.8 Hz, 3 H), 2.30 (dq, J = 7.26 and 7.59 Hz, 1 H), 2.54 (dq, J = 7.26 and 7.59 Hz, 1 H), 6.62-8.02 (m, 22 H); EIMS m/z 482 (M⁺), 453, 377 (base peak); HRMS calcd for C₃₄H₂₇OP 482.1800, found 482.1790.

(S)-(-)-2-(Diphenylphosphino)-2'-ethyl-1,1'-binaphthyl (1g). The same procedure as employed for the preparation of 1b was followed with 5 (38 mg, 0.08 mmol), Et₃N (73 mg, 0.72 mmol), and Cl₃SiH (67 mg, 0.50 mmol) in 1 mL of xylene, and the reaction mixture was heated upon 120 °C for 3 h. After workup, the residue was chromatographed on silica gel (elution with *n*-hexane/EtOAc, 5/1) to give 29 mg (79%) of 1g: $[\alpha]^{20}$ D -85.1° (c 0.20, CHCl₃); ¹H NMR δ 0.82 (t, J = 6.4 Hz, 3 H), 2.12 (q, J = 6.4 Hz, 2 H), 6.65-7.96 (m, 22 H); EIMS m/z 466 (M⁺), 437, 280 (base peak); HRMS calcd for C₃₄H₂₇P : C, 87.53; H, 5.83. Found: C, 87.81; H, 6.19.

Preparation of Bis(*p***-methoxyphenyl)phosphine Oxide.** To a solution of diethyl phosphite (5.52 g, 40.0 mmol) in 15 mL of THF was added sodium metal (920 mg, 40 mmol), and the mixture was stirred under reflux for 20 h. The resulting solution was added to a 1.425 M solution (THF/Et₂O, 1/2) of (*p*methoxyphenyl)magnesium bromide (60 mL, 85.5 mmol) at 0 °C and then refluxed for 6 h. After being quenched with small amount of water, the reaction mixture was diluted EtOAc and washed once with 5% HCl and twice with water. The organic phase was dried over Na₂SO₄ and concentrated under reduced pressure to give crude bis(*p*-methoxyphenyl)phosphine oxide. The crude solid was purified by recrystallization from EtOAc to give bis(*p*-methoxyphenyl)phosphine oxide (6.25 g, 59.6%).

(S)-(-)-2-(Bis(p-methoxyphenyl)phosphino)-2'-methoxy-1,1'-binaphthyl (1h). The preparation of 1h was carried out by following the procedures used for the preparation of 1b from 2. The amounts of starting materials and reagents are given below: (S)-2-(Bis(p-methoxyphenyl)phosphinyl)-2'-((trifluoromethanesulfonyl)oxy)-1,1'-binaphthyl (6). 2 (2.20 g, 40 mmol), bis(p-methoxyphenyl)phosphine oxide (2.52g, 9.6 mmol), palladium diacetate (90 mg, 0.4 mmol), dppb (170 mg, 0.4 mmol), diisopropylethylamine (2.8 mL, 16.0 mmol), and 20 mL of dimethyl sulfoxide, 90 °C, 22 h. 6: 2.45 g (93% yield); ¹H NMR δ 3.78 (s, 6 H), 6.61-8.11 (m, 20 H); ³¹P NMR δ 28.08 (s); EIMS m/z 662 (M⁺), 513 (base peak); HRMS calcd for C₃₅H₂₆O₆SF₃P 662.1140, found 662.1143. Anal. Calcd for C35H26O6SF3P: C, 63.44; H, 3.96. Found: C, 63.36; H, 3.66. (S)-(+)-2-(Bis(pmethoxyphenyl)phosphinyl)-2'-hydroxy-1,1'-binaphthyl (7). 6 (2.27 g, 3.43 mmol) and 14 mL of 3 N aqueous NaOH solution in 1,4-dioxane-MeOH (2/1, 20 mL). 7: 1.76 g (97% yield); [a]²⁰D +126.3° (c 0.67, CHCl₃); ¹H NMR δ 3.50 (s, 3 H), 3.84 (s, 3 H), 6.19 (dd, J = 1.0 and 8.8 Hz, 2 H), 6.41 (br d, J = 8.1 Hz, 1 H), 6.82–8.02 (m, 17 H); ³¹P NMR δ 31.24 (s); EIMS m/z 530 (M⁺), 421, 268, 262 (base peak); HRMS calcd for C₃₄H₂₇O₄P 530.1647, found 530.1655. Anal. Calcd for C34H27O4P: C, 76.97; H, 5.13. Found: C, 76.81; H, 5.13. (S)-(-)-2-(Bis(p-methoxyphenyl)phosphinyl)-2'-methoxy-1,1'-binaphthyl (8). 7 (1.70 g, 3.2 mmol), MeI (906 mg, 6.4 mmol), K₂CO₃ (460 mg, 3.33 mmol), and 35 mL of acetone. 8: 1.71 g (98% yield); $[\alpha]^{20}D^{-167.7^{\circ}}$ (c 0.63, CHCl₃); ¹H NMR δ 3.53 (s, 3 H), 3.65 (s, 3 H), 3.72 (s, 3 H), 6.33 (dd, J = 1.0 and 8.8 Hz, 2 H), 6.57–8.02 (m, 18 H); ³¹P NMR δ 29.23 (s); EIMS m/z 544 (M⁺), 407, 282, 262 (base peak); HRMS calcd for C₃₅H₂₉PO₄ 544.1803, found 544.1815. Anal. Calcd for C35H29PO4: C, 77.19; H, 5.37. Found: C, 77.27; H, 5.69. (S)-(-)-(Bis(p-methoxyphenyl)phosphino)-2'-methoxy-1,1'-binaphthyl (1h). 8 (1.48 g, 2.72 mmol), Et₃N (5.49 g, 54.4 mmol), Cl₃SiH (1.84 g, 13.6 mmol), and 70 mL of xylene. 1h: 1.44 g $(100\% \text{ yield}); [\alpha]^{20} - 100.0^{\circ} (c \ 1.04, \text{CH}_2\text{Cl}_2); {}^1\text{H} \text{ NMR } \delta \ 3.39 (s, 100\% \text{ s})$ 3 H), 3.75 (s, 3 H), 3.79 (s, 3 H), 6.77 (dd, J = 0.98 and 8.79 Hz, 2 H), 6.85 (br d, J = 8.79 Hz, 2 H), 6.92 (d, J = 7.82 Hz, 1 H), 7.02 (dd, J = 6.84 and 8.79 Hz, 2 H), 7.14 (dd, J = 6.84 and 8.79 Hz, 2 H), 7.12-7.18 (m, 1 H), 7.15 (d, J = 7.82 Hz, 1 H), 7.24 (ddd, J = 1.47, 7.82, and 7.84 Hz, 1 H), 7.30 (ddd, J = 0.98, 6.84, and 7.84 Hz, 1 H), 7.32 (d, J = 8.79 Hz, 1 H), 7.38 (dd, J = 2.93 and 8.79 Hz, 1 H), 7.47 (ddd, J = 1.47, 6.83, and 7.84 Hz, 1 H), 7.87 (d, J = 8.79 Hz, 1 H), 7.88 (br d, J = 6.83 Hz, 1 H), 7.88 (J = 6.83 Hz, 1 H), 8.01 (d, J = 8.79 Hz, 1 H); ³¹P NMR δ -16.58 (s); EIMS m/z 528 (M⁺), 497 (base peak); HRMS calcd for C35H29O3P 528.1856, found 528.1862. Anal. Calcd for C35-H₂₉O₃P: C, 79.53; H, 5.53. Found: C, 79.91; H, 5.40.

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Supplementary Material Available: ¹H NMR spectra for 1d, 1f, and 5 (3 pages). This material is contained in libraries on microfiche, immediately follows this article in the microfilm version of the journal, and can be ordered from the ACS; see any current masthead page for ordering information.